

**DOW CORNING(R) XR-1541-002 E-BEAM  
RESIST IN MIBK**

Version 4.0      Revision Date: 04/09/2016      SDS Number: 676287-00007      Date of last issue: 03/19/2016  
Date of first issue: 10/27/2014

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**SECTION 1. IDENTIFICATION**

Product name : DOW CORNING(R) XR-1541-002 E-BEAM RESIST IN MIBK  
Product code : 000000000004082209

**Manufacturer or supplier's details**

Company name of supplier : Dow Corning Corporation  
Address : South Saginaw Road  
Midland Michigan 48686  
Telephone : (989) 496-6000  
Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900  
CHEMTREC : (800) 424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Semiconductors

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**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Flammable liquids : Category 2  
Acute toxicity (Inhalation) : Category 4  
Eye irritation : Category 2A  
Reproductive toxicity : Category 2  
Specific target organ systemic toxicity - single exposure : Category 3

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H361d Suspected of damaging the unborn child.

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## Precautionary Statements

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**Prevention:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P234 Keep only in original container.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing mist or vapors.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P370 + P378 In case of fire: Use alcohol-resistant foam, carbon dioxide or water mist to extinguish.

**Storage:**

P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

Static-accumulating flammable liquid.  
May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.  
Repeated exposure may cause skin dryness or cracking.  
Vapors may form explosive mixture with air.

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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

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Chemical nature : Silicone resin solution

## Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Isobutyl methyl ketone	108-10-1	>= 90 - <= 100
Toluene	108-88-3	>= 0.1 - < 1

## SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.  
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.  
If not breathing, give artificial respiration.  
If breathing is difficult, give oxygen.  
Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with plenty of water.  
Remove contaminated clothing and shoes.  
Get medical attention.  
Wash clothing before reuse.  
Thoroughly clean shoes before reuse.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.  
If easy to do, remove contact lens, if worn.  
Get medical attention.

If swallowed : If swallowed, DO NOT induce vomiting.  
Get medical attention.  
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : Causes serious eye irritation.  
Harmful if inhaled.  
May cause respiratory irritation.  
Suspected of damaging the unborn child.  
Prolonged or repeated contact may dry skin and cause irritation.

Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.

Notes to physician : Treat symptomatically and supportively.

## SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

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- Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : Dry chemical  
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.  
Flash back possible over considerable distance.  
Vapors may form explosive mixtures with air.  
Exposure to combustion products may be a hazard to health.  
Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.
- Hazardous combustion products : Carbon oxides  
Silicon oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.  
Ventilate the area.  
Use personal protective equipment.  
Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided.  
Prevent further leakage or spillage if safe to do so.  
Prevent spreading over a wide area (e.g. by containment or oil barriers).  
Retain and dispose of contaminated wash water.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for : Non-sparking tools should be used.

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containment and cleaning up

Soak up with inert absorbent material.  
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.  
Clean up remaining materials from spill with suitable absorbent.  
Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container.  
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

**SECTION 7. HANDLING AND STORAGE**

Technical measures : Ensure all equipment is electrically grounded before beginning transfer operations.  
This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations.  
Restrict flow velocity in order to reduce the accumulation of static electricity.

Local/Total ventilation : Use with local exhaust ventilation.  
Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.  
Do not breathe vapors or spray mist.  
Do not swallow.  
Do not get in eyes.  
Handle in accordance with good industrial hygiene and safety practice.  
Non-sparking tools should be used.  
Keep container tightly closed.  
Keep away from water.  
Protect from moisture.  
Keep away from heat and sources of ignition.  
Take precautionary measures against static discharges.  
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.  
Store in original container.  
Store in a closed container.  
Store locked up.

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Keep tightly closed.  
 Keep in a cool, well-ventilated place.  
 Store in accordance with the particular national regulations.  
 Keep away from heat and sources of ignition.  
 Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines.  
 Do not repackage. Clogged container vents may increase pressure build up.

- Materials to avoid : Do not store with the following product types:  
 Strong oxidizing agents  
 Organic peroxides  
 Flammable solids  
 Pyrophoric liquids  
 Pyrophoric solids  
 Self-heating substances and mixtures  
 Substances and mixtures which in contact with water emit flammable gases  
 Explosives  
 Gases
- Packaging material : Unsuitable material: Do not store in or use containers except the original product package.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Isobutyl methyl ketone	108-10-1	TWA	20 ppm	ACGIH
		STEL	75 ppm	ACGIH
		TWA	50 ppm 205 mg/m <sup>3</sup>	NIOSH REL
		ST	75 ppm 300 mg/m <sup>3</sup>	NIOSH REL
		TWA	100 ppm 410 mg/m <sup>3</sup>	OSHA Z-1
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	100 ppm 375 mg/m <sup>3</sup>	NIOSH REL
		ST	150 ppm 560 mg/m <sup>3</sup>	NIOSH REL
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2

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**Biological occupational exposure limits**

Ingredients	CAS-No.	Control parameters	Biological specimen	Sam-pling time	Permissible concentra-tion	Basis
Isobutyl methyl ketone	108-10-1	methyl isobutyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	1 mg/l	ACGIH BEI
Toluene	108-88-3	Toluene	In blood	Prior to last shift of work-week	0.02 mg/l	ACGIH BEI
		Toluene	Urine	End of shift (As soon as possible after exposure ceases)	0.03 mg/l	ACGIH BEI
		o-Cresol	Urine	End of shift (As soon as possible after exposure ceases)	0.3 mg/g Creatinine	ACGIH BEI

**Engineering measures** : Minimize workplace exposure concentrations.  
Use only in an area equipped with explosion proof exhaust ventilation.  
Use with local exhaust ventilation.

**Personal protective equipment**

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection  
Material : Chemical-resistant gloves

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|--------------------------|---|---|
| Remarks                  | : | Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.   |
| Eye protection           | : | Wear the following personal protective equipment:<br>Safety goggles   |
| Skin and body protection | : | Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.<br>Wear the following personal protective equipment:<br>Flame retardant antistatic protective clothing.<br>Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).   |
| Hygiene measures         | : | Ensure that eye flushing systems and safety showers are located close to the working place.<br>When using do not eat, drink or smoke.<br>Wash contaminated clothing before re-use.<br>These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.<br>For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry ( <a href="http://www.SEHSC.com">www.SEHSC.com</a> ) or contact the Dow Corning customer service group. |

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- |   |   |                   |
|---|---|-------------------|
| Appearance                              | : | liquid            |
| Color                                   | : | colorless         |
| Odor                                    | : | solvent           |
| Odor Threshold                          | : | No data available |
| pH                                      | : | No data available |
| Melting point/freezing point            | : | No data available |
| Initial boiling point and boiling range | : | 116 °C            |
| Flash point                             | : | 17 °C             |



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Method: closed cup

Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	0.809
Solubility(ies) Water solubility	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	0.6 cSt
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	Contact with water liberates highly flammable gases.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reac- tions	:	Highly flammable liquid and vapor. Vapors may form explosive mixture with air. Can react with strong oxidizing agents. Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.
Conditions to avoid	:	Exposure to moisture. Handling operations that can promote accumulation of static charges.

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Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Inhalation  
Skin contact  
Ingestion  
Eye contact

**Acute toxicity**

Harmful if inhaled.

**Product:**

Acute oral toxicity : Acute toxicity estimate: 3,041 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: 11.13 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor  
Method: Calculation method

**Ingredients:****Isobutyl methyl ketone:**

Acute oral toxicity : LD50 (Rat): 2,980 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 8.2 - 16.4 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

**Toluene:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 28.1 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor  
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

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**Skin corrosion/irritation**

Not classified based on available information.

**Ingredients:****Isobutyl methyl ketone:**

Assessment: Repeated exposure may cause skin dryness or cracking.

**Toluene:**

Species: Rabbit

Method: Directive 67/548/EEC, Annex V, B.4.

Result: Skin irritation

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Ingredients:****Isobutyl methyl ketone:**

Result: Irritation to eyes, reversing within 21 days

Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

**Toluene:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

**Respiratory or skin sensitization****Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Ingredients:****Isobutyl methyl ketone:**

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

**Toluene:**

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative



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**Toluene:**

Species: Rat  
 Application Route: inhalation (vapor)  
 Exposure time: 24 Months  
 Result: negative

**IARC**

Group 2B: Possibly carcinogenic to humans

Isobutyl methyl ketone 108-10-1

**OSHA**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity**

Suspected of damaging the unborn child.

**Ingredients:****Isobutyl methyl ketone:**

Effects on fertility : Test Type: Two-generation reproduction toxicity study  
 Species: Rat  
 Application Route: inhalation (vapor)  
 Method: OECD Test Guideline 416  
 Result: negative

Effects on fetal development : Test Type: Embryo-fetal development  
 Species: Mouse  
 Application Route: inhalation (vapor)  
 Result: negative

**Toluene:**

Effects on fertility : Test Type: One-generation reproduction toxicity study  
 Species: Rat  
 Application Route: inhalation (vapor)  
 Result: negative

Effects on fetal development : Test Type: Embryo-fetal development  
 Species: Rat  
 Application Route: inhalation (vapor)  
 Result: positive

Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

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**STOT-single exposure**

May cause respiratory irritation.

**Ingredients:****Isobutyl methyl ketone:**

Assessment: May cause respiratory irritation.

**Toluene:**

Assessment: May cause drowsiness or dizziness.

**STOT-repeated exposure**

Not classified based on available information.

**Ingredients:****Toluene:**

Target Organs: Central nervous system

Assessment: May cause damage to organs through prolonged or repeated exposure.

**Repeated dose toxicity****Ingredients:****Isobutyl methyl ketone:**

Species: Mouse

NOAEL: 4,106 mg/m<sup>3</sup>

Application Route: inhalation (vapor)

Exposure time: 13 Weeks

**Toluene:**

Species: Rat

LOAEL: 1.875 mg/l

Application Route: inhalation (vapor)

Exposure time: 6 Months

**Aspiration toxicity**

Not classified based on available information.

**Ingredients:****Toluene:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

**Experience with human exposure****Ingredients:****Toluene:**

Inhalation : Target Organs: Central nervous system

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Symptoms: Neurological disorders, Fatigue, Vertigo

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Ingredients:****Isobutyl methyl ketone:**

Toxicity to fish	:	LC50 (Danio rerio (zebra fish)): > 179 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 200 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	EC50 (Lemna gibba): > 146 mg/l Exposure time: 7 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 30 mg/l Exposure time: 21 d Method: OECD Test Guideline 211
Toxicity to bacteria	:	EC10 (Pseudomonas putida): 275 mg/l Exposure time: 16 h Method: DIN 38 412 Part 8

**Toluene:**

Toxicity to fish	:	LC50 (Oncorhynchus kisutch (coho salmon)): 5.5 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Ceriodaphnia dubia (water flea)): 3.78 mg/l Exposure time: 48 h
Toxicity to algae	:	NOEC (Skeletonema costatum (marine diatom)): 10 mg/l Exposure time: 72 h
Toxicity to fish (Chronic toxicity)	:	NOEC (Oncorhynchus kisutch (coho salmon)): 1.39 mg/l Exposure time: 40 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 1 mg/l Exposure time: 21 d
		NOEC (Ceriodaphnia dubia (water flea)): 0.74 mg/l Exposure time: 7 d
Toxicity to bacteria	:	EC50 (Nitrosomonas sp.): 84 mg/l Exposure time: 24 h

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### Persistence and degradability

#### Ingredients:

##### Isobutyl methyl ketone:

Biodegradability : Result: Readily biodegradable.  
Biodegradation: 83 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

##### Toluene:

Biodegradability : Result: Readily biodegradable.  
Biodegradation: 86 %  
Exposure time: 20 d

### Bioaccumulative potential

#### Ingredients:

##### Isobutyl methyl ketone:

Partition coefficient: n-octanol/water : log Pow: 1.9

##### Toluene:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)  
Bioconcentration factor (BCF): 90

Partition coefficient: n-octanol/water : log Pow: 2.73

### Mobility in soil

No data available

### Other adverse effects

No data available

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## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Resource Conservation and Recovery Act (RCRA) : When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

Waste Code : D001: Ignitability  
D003: Reactivity

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
Empty containers retain residue and can be dangerous.  
Do not pressurize, cut, weld, braze, solder, drill, grind, or



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expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.

If not otherwise specified: Dispose of as unused product.

**SECTION 14. TRANSPORT INFORMATION****International Regulation****UNRTDG**

UN number : UN 1245  
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION  
Class : 3  
Packing group : II  
Labels : 3

**IATA-DGR**

UN/ID No. : UN 1245  
Proper shipping name : Methyl isobutyl ketone solution  
Class : 3  
Packing group : II  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 364  
Packing instruction (passenger aircraft) : 353  
Remarks : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

**IMDG-Code**

UN number : UN 1245  
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION  
Class : 3  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-D  
Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 1245  
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION  
Class : 3  
Packing group : II  
Labels : FLAMMABLE LIQUID  
ERG Code : 127  
Marine pollutant : no

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Version 4.0      Revision Date: 04/09/2016      SDS Number: 676287-00007      Date of last issue: 03/19/2016  
Date of first issue: 10/27/2014

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Isobutyl methyl ketone	108-10-1	5000	5102
Toluene	108-88-3	1000	*

\*: Calculated RQ exceeds reasonably attainable upper limit.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

Isobutyl methyl ketone      108-10-1      98 %

**US State Regulations****Pennsylvania Right To Know**

Isobutyl methyl ketone      108-10-1  
Toluene      108-88-3

**California Prop. 65**      WARNING! This product contains a chemical known in the State of California to cause cancer.

Isobutyl methyl ketone      108-10-1  
WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

Isobutyl methyl ketone      108-10-1  
Toluene      108-88-3

**California List of Hazardous Substances**

Isobutyl methyl ketone      108-10-1

**California Permissible Exposure Limits for Chemical Contaminants**

Isobutyl methyl ketone      108-10-1

**The ingredients of this product are reported in the following inventories:**

NZIoC      All ingredients listed or exempt.

REACH      All ingredients (pre-)registered or exempt.

TSCA      All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

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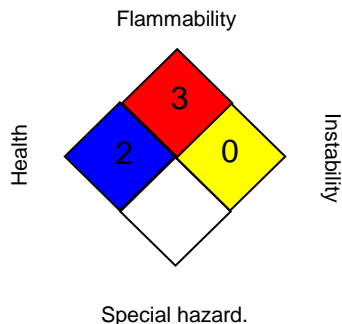
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IECSC	All ingredients listed or exempt.
ENCS/ISHL	All components are listed on ENCS/ISHL or exempted from inventory listing.
KECI	All ingredients listed, exempt or notified.
DSL	This product contains one or more substances which are not on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume limits please consult Dow Corning Regulatory Compliance.
AICS	One or more ingredients are not listed or exempt.
TCSI	All ingredients listed or exempt.

## SECTION 16. OTHER INFORMATION

### Further information

#### NFPA:



#### HMIS III:

HEALTH	2*
FLAMMABILITY	3
PHYSICAL HAZARD	1

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

### Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average

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OSHA Z-2 / CEIL : Acceptable ceiling concentration  
 OSHA Z-2 / Peak : Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 04/09/2016

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, un-

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less specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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