



**SAFETY DATA SHEET**  
**AZ 125nXT-10A Photoresist**

Substance No.: GHS000502238  
Version 4.2

Revision Date 02/25/2016  
Print Date 04/14/2016

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

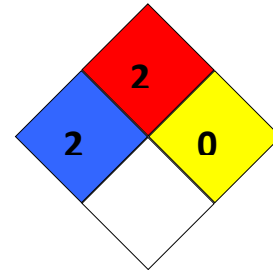
Product name : AZ 125nXT-10A Photoresist  
Product Use Description : Intermediate for electronic industry  
Company : EMD Performance Materials Corp.  
An affiliate of Merck KGaA, Darmstadt Germany  
One International Plaza, Suite 300  
Philadelphia, PA 19113  
Telephone : 1-888-367-3275  
Emergency telephone number : 1-800-424-9300 (CHEMTREC)

**SECTION 2. HAZARDS IDENTIFICATION**

**Emergency Overview**

**HMIS Classification** : Health hazard: 2  
Flammability: 2  
Reactivity: 0  
PPE:X

**NFPA Classification** : Health hazard: 2  
Fire Hazard: 2  
Reactivity Hazard: 0  
Special Hazards: NONE



**GHS Classification**

Hazard category, Hazard class : Flammable liquids, Category 3  
Hazard category, Hazard class : Skin Irritation, Category 2  
Hazard category, Hazard class : Skin sensitisation, Sub-category 1B  
Hazard category, Hazard class : Serious eye damage, Category 1  
Hazard category, Hazard class : Specific target organ toxicity - single exposure, Category 3  
Hazard category, Hazard class : Chronic aquatic toxicity, Category 3



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**GHS-Labeling**

Symbol(s)



Signal word

: Danger

Hazard statements

: Flammable liquid and vapour.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
May cause respiratory irritation, and drowsiness or dizziness.  
Harmful to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**  
Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
Keep container tightly closed.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
Wash skin thoroughly after handling.  
Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER or doctor/ physician.  
If skin irritation or rash occurs: Get medical advice/ attention.  
Take off contaminated clothing and wash before reuse.  
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.  
**Storage:**  
Store in a well-ventilated place. Keep cool.  
**Disposal:**  
Dispose of contents/ container to an approved waste disposal plant.

**Special labelling of certain mixtures :**

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 72 %



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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Hazardous ingredients**

Component	CAS-No.	Weight percent
1-Methoxy-2-propanol acetate	108-65-6	20 - 25
Modified diacrylate	67829000004-7718P	10 - 15
Phenone derivative	67829000004-5905P	1 - 5
Triarylphosphine oxide	67829000004-5975P	<= 2
Fluorinated polyester	67829000004-7746P	< 0.5
2-Methoxy-1-propanol acetate	70657-70-4	< 0.3

**Non-hazardous ingredients**

Component	CAS-No.	Weight percent
Styrene-Acrylate Polymer	67829000004-6161P	25 - 30
Methacrylate Monomer	67829000004-6162P	20 - 25
Styrene-Acrylate Polymer	67829000004-6238P	5 - 10

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**SECTION 4. FIRST AID MEASURES**

**First aid procedures**

- Inhalation : If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If symptoms persist, call a physician.
- Skin contact : Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
- Eye contact : Remove contact lenses. Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- Ingestion : Keep respiratory tract clear. If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. Obtain medical attention.



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**SECTION 5. FIREFIGHTING MEASURES**

**Flammable properties**

Flash point : app. 106 °F (41 °C)

**Fire fighting**

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Further information : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.  
Cool containers/tanks with water spray.

**Protective equipment and precautions for firefighters**

Specific hazards during firefighting : As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10).

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Environmental precautions : Do not allow entry to drains, water courses or soil  
Prevent spreading by use of suitable barriers.  
Local authorities should be advised if significant spillages cannot be contained.

Methods for containment /  
Methods for cleaning up : Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak, remove all sparking devices or ignition sources, collect onto inert absorbent, and place in a suitable container.

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**SECTION 7. HANDLING AND STORAGE**

**Handling**

Handling : Do not breathe vapours or spray mist.  
Do not get on skin or clothing.  
For personal protection see section 8.  
Use only in area provided with appropriate exhaust ventilation.

Advice on protection against fire and explosion : Keep away from heat and sources of ignition.  
Take measures to prevent the build up of electrostatic charge.  
Avoid shock and friction.



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**Storage**

Further information on storage conditions : Keep container tightly closed in a dry and well-ventilated place.  
May liberate combustible solvent vapors.  
Store at appropriate temperature. See label for details.

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**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Exposure Guidelines**

**Components with workplace control parameters**

Components	CAS-No.	Control parameters	Basis
1-Methoxy-2-propanol acetate	108-65-6	TWA: 50 ppm	US WEEL
Modified diacrylate	6782900000 4-7718P	TWA: 1 mg/m3	

**Engineering measures**

Engineering measures : Handle only in a place equipped with local exhaust (or other appropriate exhaust).

**Personal protective equipment**

Eye protection : Safety eyewear to protect against splashes.

Hand protection : Solvent-resistant gloves

Skin and body protection : Clothing suitable to prevent skin contact.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.  
Respirator with filter for organic vapour  
Use NIOSH approved respiratory protection.

Hygiene measures : Observe the usual precautions when handling chemicals.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance**

Form : liquid  
Color : Clear, colorless to pale yellow  
Odor : characteristic



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**Safety data**

Flash point	: app. 106 °F (41 °C)
Vapour pressure	: 3.2 Torr at 68 °F (20 °C)
Density	: 1.07 g/cm <sup>3</sup> at 77 °F (25 °C)
Water solubility	: The solvent is partially water soluble but the product forms two layers.
VOC	: 240 g/l (Calculated value)
Loss on drying	: < 25 %

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**SECTION 10. STABILITY AND REACTIVITY**

Conditions to avoid	: Avoid contact with oxidizing agents. Avoid contact with strong acids. Avoid contact with alkaline materials.
Hazardous decomposition products	: Hazardous decomposition products due to incomplete combustion Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Hazardous reactions	: Hazardous polymerisation does not occur.
Chemical stability	: Stable under normal conditions.

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**SECTION 11. TOXICOLOGICAL INFORMATION**

**Data for AZ 125nXT-10A Photoresist**

Further information	: No toxicological testing was carried out on the preparation.
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**Data for 1-Methoxy-2-propanol acetate (108-65-6)**

- Acute oral toxicity : LD50: 8,532 mg/kg  
Species: rat
- Acute inhalation toxicity : LC50: > 23.8 mg/l  
Exposure time: 6 h  
Species: rat
- Acute dermal toxicity : LD50: > 5,000 mg/kg  
Species: rabbit
- Skin irritation : Result: non-irritant
- Eye irritation : Result: Moderate eye irritation  
Source : Supplier MSDS
- Sensitisation : Species: Guinea pig  
Result: non-sensitizing

**Toxicology Assessment**

- CMR effects : Teratogenicity:  
Oral and Inhalation developmental toxicity studies were conducted in pregnant rats and rabbits with PGMEA (1-Methoxy-2-propanol acetate) containing approximately 2% beta isomer (cited in 1-METHOXY-2-PROPANOL ACETATE OECD SIDS Report). No statistically significant effects were noted in developmental parameters at any of the dose levels tested (Oral study - up to 1,000 mg/kg/day and inhalation study - up to 4000 ppm).

**Data for 2-Methoxy-1-propanol acetate (70657-70-4)**

- Acute inhalation toxicity : Data refers to Beta Isomer

**Toxicology Assessment**

- CMR effects : Teratogenicity:  
The beta isomer, 2-Methoxy-1-propanol acetate, was tested by itself for developmental/teratogenic effects in pregnant rats and rabbits. Developmental/teratogenic effects were observed in both species via the inhalation route of exposure. In rabbits, the effects only occurred in the highest dose group (545 ppm) in absence of any significant maternal toxicity. In rats, these effects were also only observed in the highest dose group, but in the presence of significant maternal toxicity,



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which placed the cause of the developmental effects in question. The No Observable Adverse Effect Level, NOAEL, for the inhalation exposures in rabbits with the pure beta isomer was determined to be 145 ppm, this equates to exposure of 1-Methoxy-2-propanol acetate with a level of beta isomer > 2%. Since this Product formulation contains < 0.3% of the beta isomer, it is judged that exposure to this product formulation does not pose a reproductive hazard.

**Data for Modified diacrylate (NJTSRNSR268)**

Skin irritation : Result: Severe skin irritation  
Eye irritation : Result: corrosive  
Sensitisation : May cause sensitisation of susceptible persons.  
Repeated dose toxicity : Species: Mouse  
Application Route: Dermal  
Exposure time: 18 month ()  
Weak carcinogenic response

**Data for Phenone derivative (67829000004-5905P)**

Acute oral toxicity : LD50: > 1,800 mg/kg  
Species: rat  
Acute dermal toxicity : LD50: > 2,000 mg/kg  
Species: rat  
Skin irritation : Species: Rabbit  
Result: No skin irritation  
Method: OECD Test Guideline 404  
Eye irritation : Species: Rabbit  
Result: No eye irritation  
Method: OECD Test Guideline 405  
Sensitisation : Maximisation Test (GPMT)  
Species: Guinea pig  
Result: Did not cause sensitisation on laboratory animals.  
Method: OECD Test Guideline 406





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**Data for Triarylphosphine oxide (67829000004-5975P)**

Acute oral toxicity	: LD50 Oral: > 2,000 mg/kg Species: Rat
Acute dermal toxicity	: LD50 Dermal: > 2,000 mg/kg Species: Rat
Skin irritation	: Species: Rabbit Result: No skin irritation
Eye irritation	: Species: Rabbit Result: No eye irritation
Sensitisation	: Species: Guinea pig Classification: May cause sensitisation by skin contact. Result: sensitizing
Repeated dose toxicity	: Species: Rat Application Route: Oral Dose: CLA-US-11-20010 Exposure time: 28 day () NOEL: 1,000 mg/kg

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**SECTION 12. ECOLOGICAL INFORMATION**

**Data for AZ 125nXT-10A Photoresist**

Additional ecological information : No ecological testing was carried out on the preparation.

**Data for 1-Methoxy-2-propanol acetate (108-65-6)**

**Ecotoxicity effects**

Toxicity to fish	: LC50: 100 - 180 mg/l Exposure time: 96 h Species: Oncorhynchus mykiss (rainbow trout)
	: LC50: 161 mg/l Exposure time: 96 h Species: Fish general (Pisces)
	: NOEC: 100 mg/l Exposure time: 96 h Species: Fish general (Pisces)
Toxicity to daphnia and other aquatic invertebrates	: EC50: > 500 mg/l Species: Daphnia magna



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Toxicity to bacteria : EC20: 1,000 mg/l  
Exposure time: 30 min  
Species: activated sludge

**Elimination information (persistence and degradability)**

Biodegradability : Method: OECD 302 B  
: The product is biodegradable.

**Data for Phenone derivative (67829000004-5905P)**

**Ecotoxicity effects**

Toxicity to fish : LC50: 9 mg/l  
Species: Brachydanio rerio  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50: 15.3 mg/l  
Species: Daphnia magna  
Method: OECD Test Guideline 202

Toxicity to algae : 1.7 mg/l  
Species: Scenedesmus subspicatus

Toxicity to bacteria : IC50: > 100 mg/l  
Species: activated sludge

**Elimination information (persistence and degradability)**

Biodegradability : aerobic  
: Method: OECD 301 B  
Not biodegradable according to OECD 301 (not readily biodegradable)

**Data for Triarylphosphine oxide (67829000004-5975P)**

**Ecotoxicity effects**

Toxicity to fish : LC50: > 0.09 mg/l Exposure time: 96 h  
Species: Danio rerio (zebra fish)  
Not toxic at the maximum solubility in test medium.

Toxicity to daphnia and other aquatic invertebrates : EC50: > 1.175 mg/l  
Exposure time: 48 h  
Species: Daphnia magna (Water flea)  
Not toxic at the maximum solubility in test medium.



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- Toxicity to algae : EC50: > 0.26 mg/l  
Exposure time: 72 h  
Species: Scenedesmus subspicatus  
Not toxic at the maximum solubility in test medium.
- Toxicity to bacteria : EC50: > 100 mg/l  
Species: activated sludge of a predominantly domestic  
sewage

### Elimination information (persistence and degradability)

- Bioaccumulation : Species: Cyprinus carpio (Carp)  
Bioconcentration factor (BCF): < 5
- Biodegradability : Method: Modified Sturm Test  
Not Biodegradable

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### SECTION 13. DISPOSAL CONSIDERATIONS

- Further information : Dispose of as hazardous waste in compliance with local and  
national regulations.  
For disposal, this material is a flammable hazardous waste  
under RCRA.
- Contaminated packaging : Empty containers should be taken to an approved waste  
handling site for recycling or disposal.
- RCRA hazardous waste : RCRA number: D001  
Yes -- If it becomes a waste as sold.

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### SECTION 14. TRANSPORT INFORMATION

#### DOT

Not restricted

#### IATA

- UN number : 1993
- Description of the goods : Flammable liquid, n.o.s.  
(2-Methoxy-1-methylethyl acetate)
- Class : 3
- Packing group : III
- Labels : 3
- Environmentally hazardous : no
- Additional data for transport : PASSENGER AIRCRAFT SHIPMENT OF GLASS  
CONTAINERS >2.5L NOT PERMITTED. CARGO AIRCRAFT  
ONLY!



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**IMDG**

UN number : 1993  
Description of the goods : FLAMMABLE LIQUID, N.O.S.  
(2-Methoxy-1-methylethyl acetate)  
Class : 3  
Packing group : III  
Labels : 3  
EmS Number 1 : F-E  
EmS Number 2 : S-E  
Marine pollutant : no  
Environmentally hazardous : no

**SECTION 15. REGULATORY INFORMATION**

**Notification status**

**TSCA** : One or more components of this product are not listed on the TSCA Inventory. The components, however, are covered by Low Volume Exemptions (LVEs). These LVE-based products may only be used in conventional photolithographic processes consistent with their design. For any applications outside of this intended purpose, contact the vendor first.

**DSL** : This product contains one or several components that are not on the Canadian DSL nor NDSL.

**WHMIS Classification** : B3: Combustible Liquid  
D2B: Toxic Material Causing Other Toxic Effects  
E: Corrosive Material

**CERCLA Reportable Quantity** :  
This material does not contain any components with a CERCLA RQ.

**Carcinogenicity**

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.



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**EPCRA - Emergency Planning and Community Right-to-Know Act**

**SARA 302 Reportable Quantity** : This material does not contain any components with a SARA 302 RQ.

**SARA 304 Extremely Hazardous Substances** : This material does not contain any components with a section 304 EHS RQ.

**SARA 313:** This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

**Ozone-Depletion Potential** : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

**US. Clean Air Act - Hazardous Air Pollutants (HAP)**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

**US. Clean Air Act Section 112(r); Regulated toxic and flammable substances for Accidental Release Prevention - 40 CFR 68.130 (subpart F)**

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**US. Clean Air Act Section 111 SOCM Intermediate or Final Volatile Organic Compounds (VOC) - 40 CFR part 60.489**

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

**Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

**US State Regulations**

**Massachusetts Right To Know Components** : No components are subject to the Massachusetts Right to Know Act.



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<b>Pennsylvania Right To Know Components</b>	: Styrene-Acrylate Polymer	67829000004-6161P
	1-Methoxy-2-propanol acetate	108-65-6
	Methacrylate Monomer	67829000004-6162P
	Modified diacrylate	67829000004-7718P
	Styrene-Acrylate Polymer	67829000004-6238P
	Phenone derivative	67829000004-5905P
<b>New Jersey Right To Know Components</b>	: Styrene-Acrylate Polymer	67829000004-6161P
	1-Methoxy-2-propanol acetate	108-65-6
	Methacrylate Monomer	67829000004-6162P
	Modified diacrylate	67829000004-7718P
	Styrene-Acrylate Polymer	67829000004-6238P
	Phenone derivative	67829000004-5905P
<b>California Prop. 65 Components</b>	: This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.	67829000004-5975P

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**SECTION 16. OTHER INFORMATION**

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. For any sub-heading within any section not addressed herein, no relevant information is determined or applicable. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications.

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